





January, 2013

KOPELEN B-320

PP BLOCK COPOLYMER

General Information

Description

B-320 is impact block copolymer which has ethylene-propylene rubber inside homo polypropylene.

This grade can be processed by sheet extrusion. B-320 shows good impact resistance at low temperature and has also high strength.

It has good vacuum molding property, suitable for the production of vacuum molding goods. B-320 is applied to food packaging tray, various industrial sheets.

Applications

- Plastic corrugated boards
- Food packaging tray
- Blow molding goods

	Physical Properties ¹					
Physical	Test Method		Nominal Values			
Melt Flow Index	ASTM D1238	1.0	g/10min			
Density	ASTM D792	0.9	g/cm ³			
Mechanical						
Tensile Stress (Yield)	ASTM D638	290	kgf/cm ²	31	MPa	
Tensile Strain (Break)	ASTM D638	>100	%	>100	%	
Flexural Modulus	ASTM D790	13,500	kgf/cm ²	1,320	MPa	
Impact						
Notched Izod Impact Strength (23℃)	ASTM D256	40.0	kgf·cm/cm	490	J/m	
Notched Izod Impact Strength (-10℃)	ASTM D256	4.5	kgf·cm/cm	44	J/m	
Thermal						
Heat Deflection Temperature (4.6kgf/cm²)	ASTM D648	110	${\mathbb C}$			
Additional Property						
Flammability	UL94	НВ				

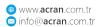
NOTE

ISO 9001, 14001, /TS 16949

www.lottechem.com

¹ Physical Properties: these are not to be construed as specifications







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Applications

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Physical Properties ¹									
Physical	Test Method		Nominal Value						
Melt Flow Index	ISO 1133	1.0	g/10min						
Density	ISO 1183	0.90	g/cm ³						
Mechanical									
Tensile Stress (Yield)	ISO 527-1	290	kgf/cm ²	28	MPa				
Tensile Strain (Break)	ISO 527-1	>100	%	>100	%				
Flexural Modulus	ISO 178	13,500	kgf/cm ²	1,323	MPa				
Impact									
Notched Izod Impact Strength (23℃)	ISO 180	40	kgf·cm/cm	392	J/m				
Notched Izod Impact Strength (-10℃)	ISO 180	-	kgf·cm/cm	-	J/m				
Thermal									
Heat Deflection Temperature(4.6kgf/cm²)	ISO 75-1	112	°C						
Vicat Softening Point	ISO 306	153	${\mathbb C}$						
Additional Property									
Flammability	UL94	НВ							

NOTE

ISO 9001, 14001, /TS 16949

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